

9.

Accessories

ROUND TOP FOR FLIGHTS

S.12 - ALL BELTS

S.25 - ALL BELTS

S.25-100/600/700

S.25-400/402/411

S.25-401/406/408/412/413/418

S.25-420

S.25-8XX

S.50- ALL BELTS

S.50-100/3XX/6XX

S.50-220

S.50-401

S.50-8XX

S.50-9XX

S.75 - ALL BELTS

RADIUS BELTS S.25

RADIUS BELTS S.50

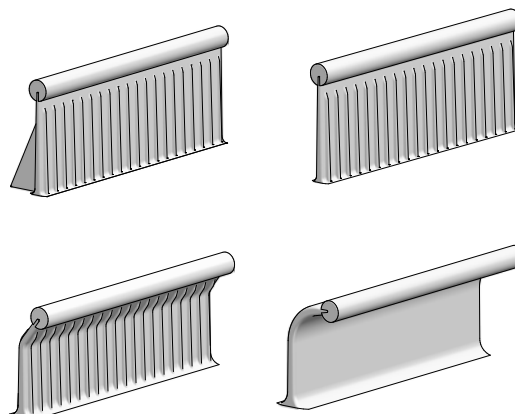
For **ALL** belts with Flights as an accessory

ROUND TOP

- Can be welded on ALL standard Flights, in PE or PP material

- Series 25 have a round top of Ø10 mm.

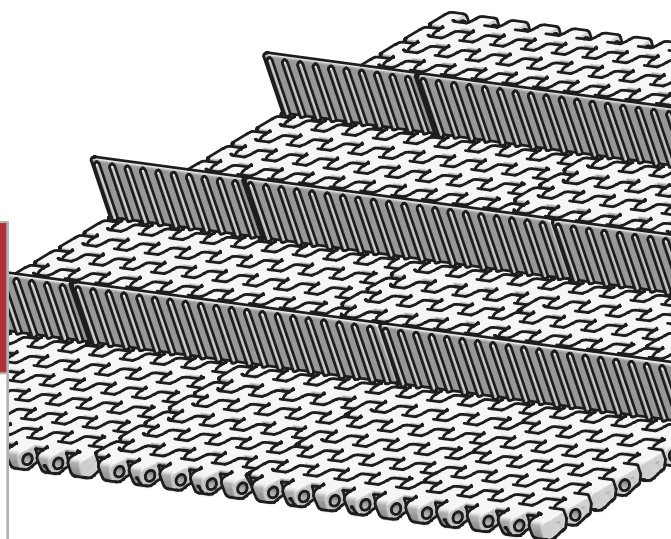
- Series 50 have a round top of Ø15 mm.



Accessories for **ALL** belts S.12-4XX

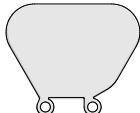
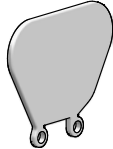
- The Flights are moulded 200 mm long – and can be costumed to fit

Type	Standard height	Drawing	3D Drawing
Flights	25 mm		



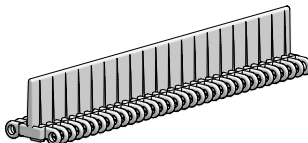
Accessories for **ALL** belts within series S.25-XXX

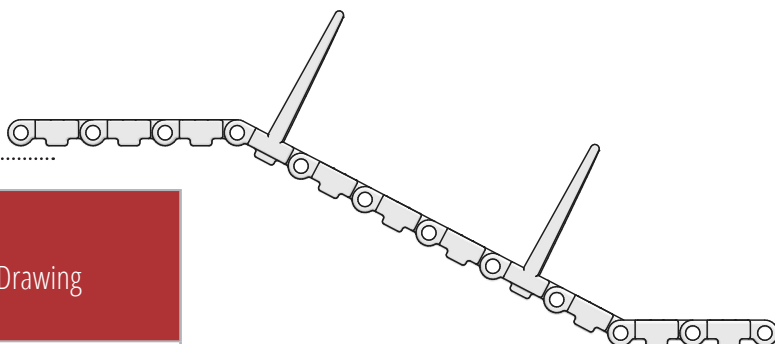
📞 In doubt of the right combination of accessories for your application? – Feel free to contact our customer service centre at ScanBelt Head Quarters on Phone Number
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Type	Standard height	Drawing	3D Drawing
Hold-down			
Side Guard	25 mm 50 mm 75 mm		

Accessories for belt S.25-**100/600/700**

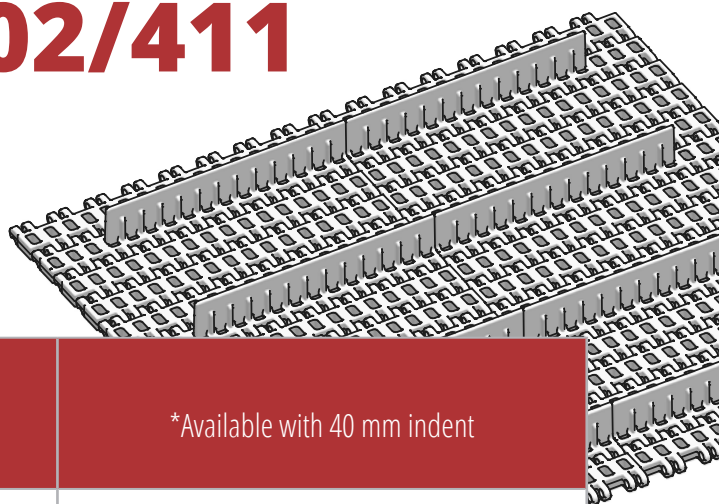
📞 The Flights are moulded 200 mm long – and can be costumed to fit

Type	Standard height	Drawing	3D Drawing
Flights	5 mm 25 mm 50 mm		



Accessories for belt S.25-400/402/411

- The Flights are moulded 200 mm long
– and can be costumed to fit



Type	Standard height	Drawing	3D Drawing	*Available with 40 mm indent
Flights	3 mm 25 mm* 50 mm* 75 mm*			 Flights are symmetrical

Accessories for belt S.25-401/406/408/412/413/418

- The Flights are moulded 200 mm long
– and can be costumed to fit

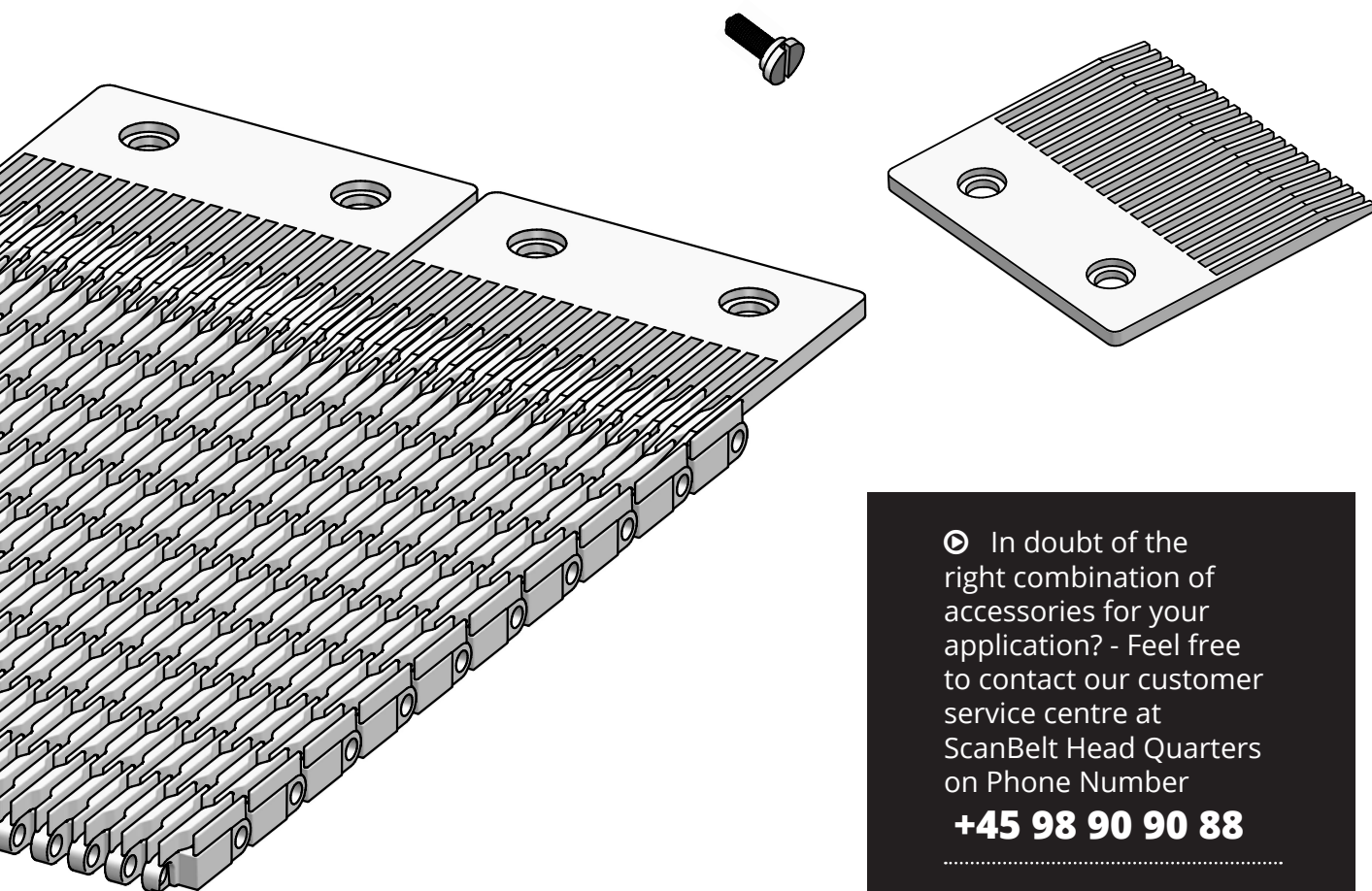
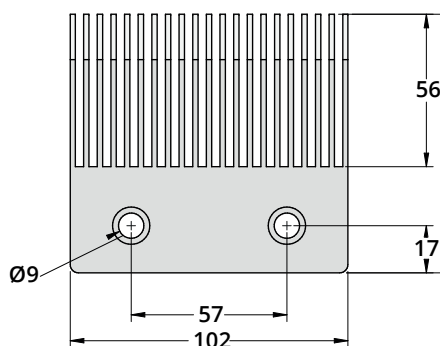
Type	Standard height	Drawing	3D Drawing	*Available with 40 mm indent
Flights	3 mm 25 mm* 50 mm*			 Flights are symmetrical

Accessories for belt S.25-420

FINGER PLATE

④ 102 wide x 95 long
and 5 mm thick

④ Comes with special
screws to install



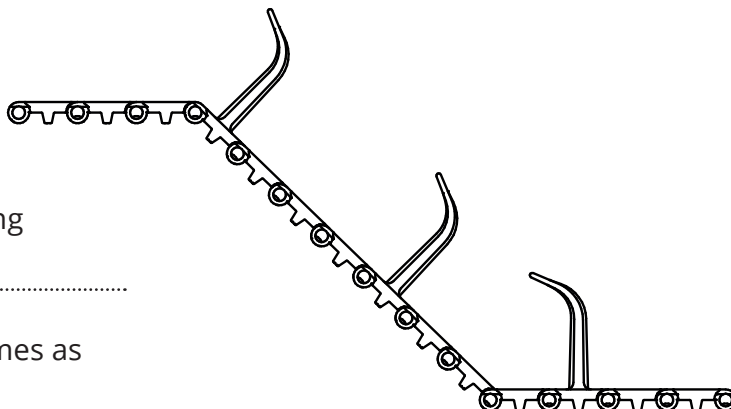
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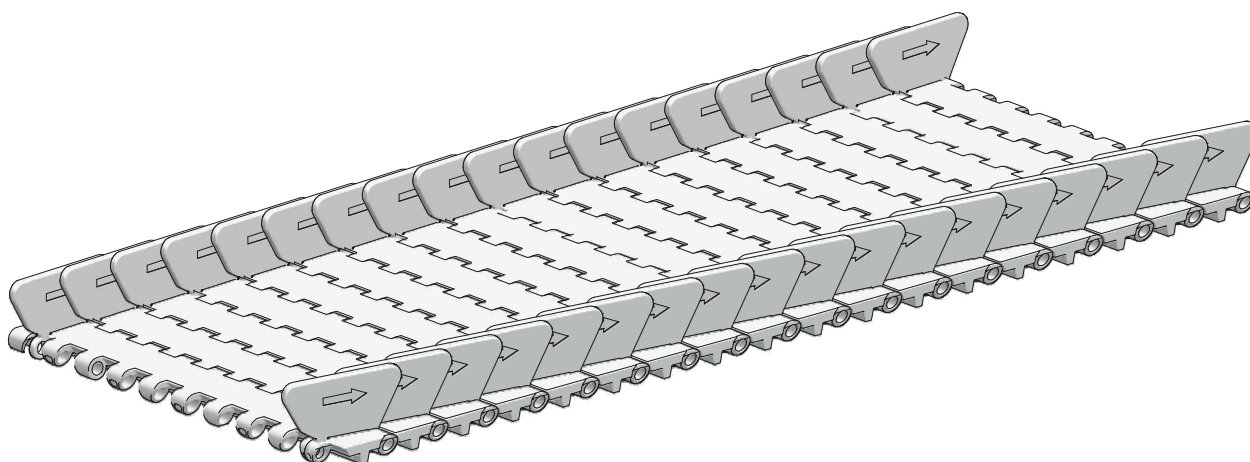
Accessories for belt

S.25-8XX

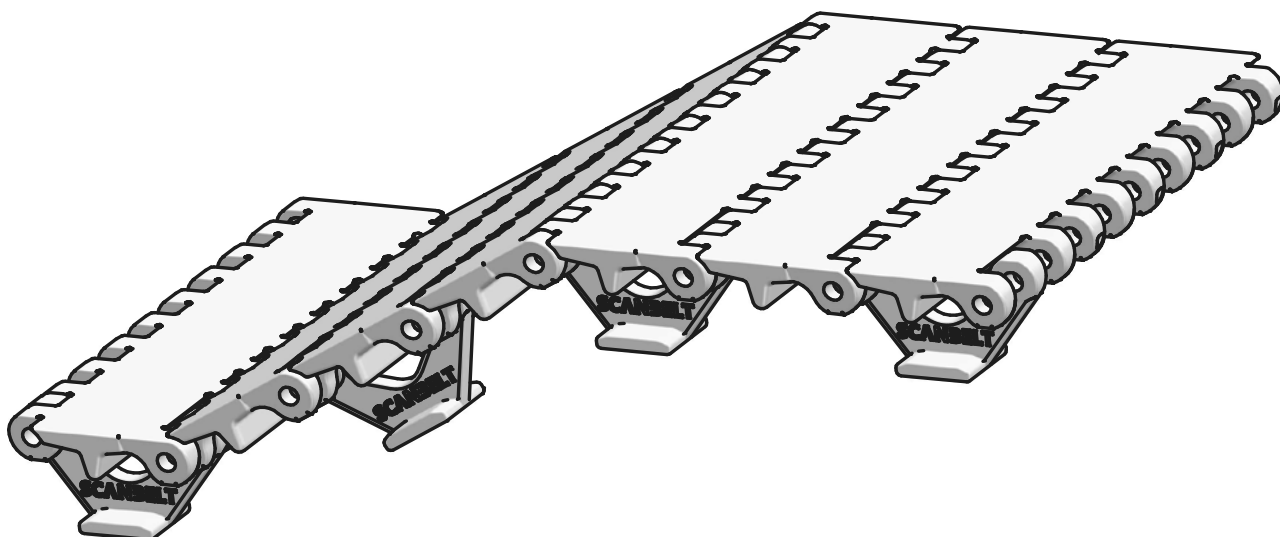
- ⦿ The Flights are moulded 200 mm long – and can be costumed to fit
- ⦿ Straight Flights in 50 and 75 mm comes as both 200 and 400 mm long.



Type	Standard height	Drawing	3D Drawing	*Available with 40 mm indent
Flights	3 mm 25 mm 50 mm* 75 mm			 Flights are symmetrical
Scoop Flights	50 mm 75 mm			



Accessories for belts in S.50



In series 50, most our belts can be fitted with

🕒 Side Guards

🕒 Hold-downs

🕒 Salmon Flights

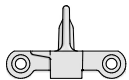
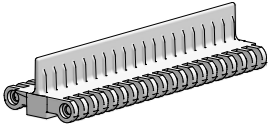
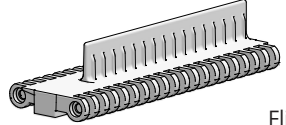
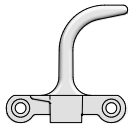
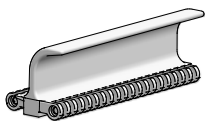
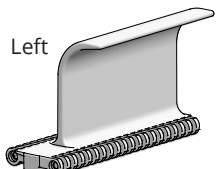
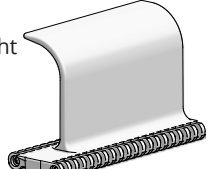
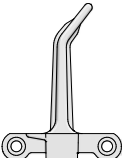
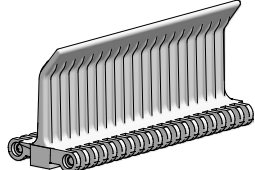
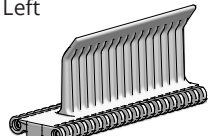
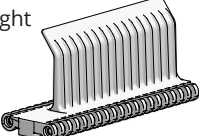
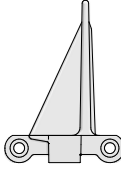
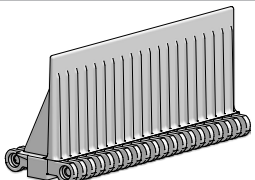
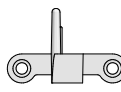
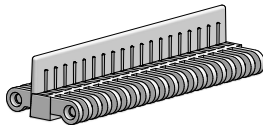
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Type	Standard height	Drawing	3D Drawing
Hold-downs			
Salmon Flights	75 mm		
Bent Salmon Flights	75 mm		
Side Guards	50 mm 75 mm 100 mm 150 mm		

Accessories for belt S.50-**100/3XX/6XX**

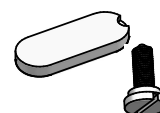
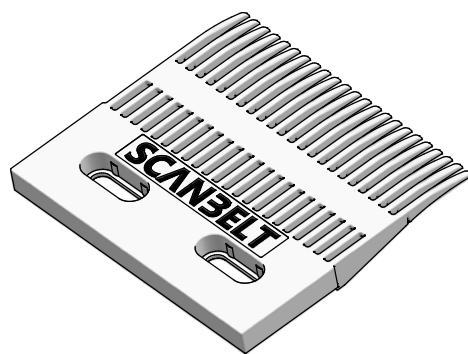
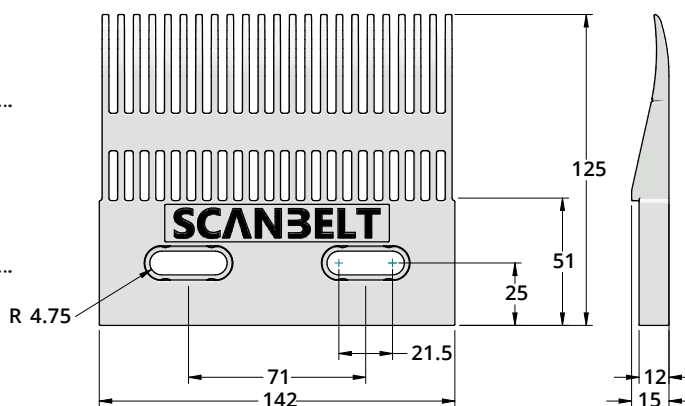
- ⦿ The Flights are moulded 200 mm long
– and can be costumed to fit

Type	Standard height	Drawing	3D Drawing	*Available with 40 mm indent
Flights	25 mm* 50 mm* 75 mm* 100 mm*			 Flights are symmetrical
Scoop Flights	50 mm 75 mm 100 mm* 150 mm*			Left  Right 
Bent Flights	75 mm* 100 mm*			Left  Right 
Supported Flights	75 mm 100 mm 150 mm			
Drained Flights	25 mm 50 mm 75 mm			

Accessories for belt S.50-220

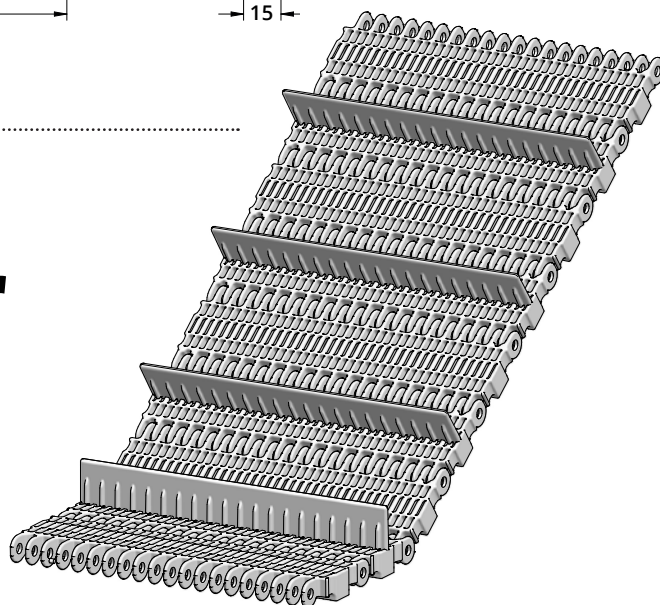
FINGER PLATE

- 142 wide x 125 long and 15 mm at its thickest
- comes with special screws and a cap to ensure good hygiene



Accessories for belt S.50-401

- The Flights are moulded 200 mm long – and can be costumed to fit

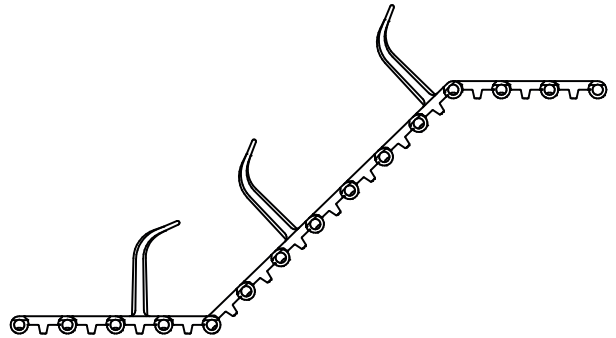


Type	Standard height	Drawing	3D Drawing	*Available with 40 mm indent
Flights	25 mm* 50 mm* 75 mm* 100 mm*			 Flights are symmetrical

Accessories for belt

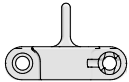
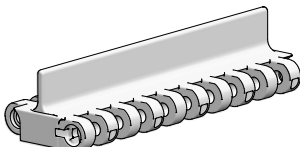
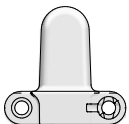
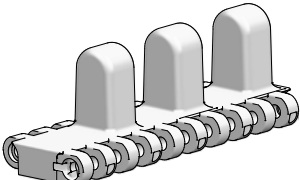
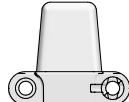
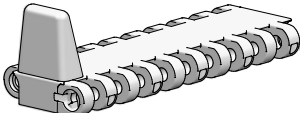
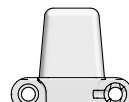
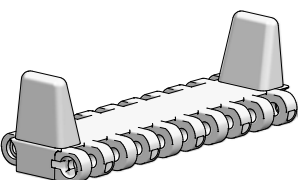
S.50-8XX

- The Flights for the S. 50-8XX are all 200 mm wide – and can be costumed to fit
- For the S.50-XXX series, there is also Side Guards, Hold-downs and Salmon Flights



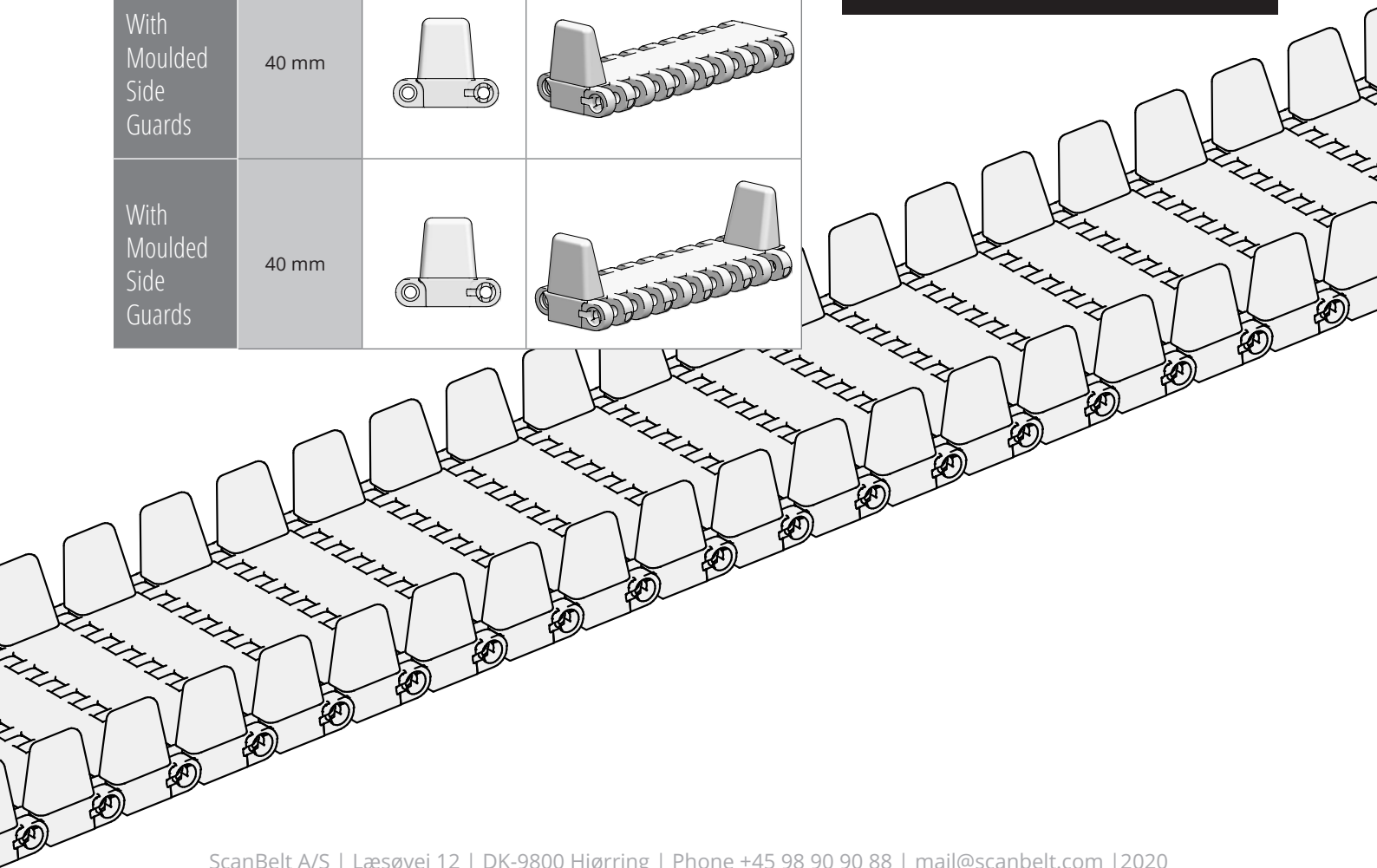
Type	Standard height	Drawing	3D Drawing	*Available with 40 mm indent
Flights	3 mm 25 mm* 50 mm* 75 mm* 100 mm*			Flights are symmetrical
Scoop Flights	50 mm 75 mm 100 mm* 150 mm*			Left Right
Bent Flights	75 mm* 100 mm*			Left Right
Supported Flights	75 mm 100 mm 150 mm			
V-Flights	120 mm			

Accessories for belt S.50-9XX

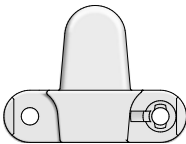
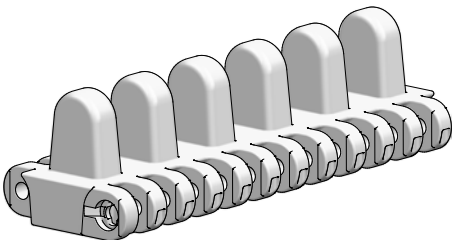
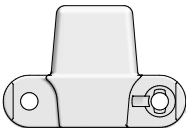
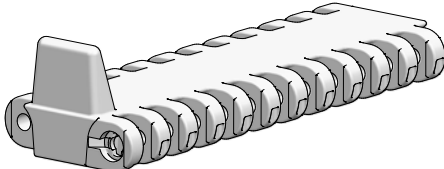
Type	Standard height	Drawing	3D Drawing
Flights	25 mm		
Comb Flights	50 mm 60 mm		
With Moulded Side Guards	40 mm		
With Moulded Side Guards	40 mm		

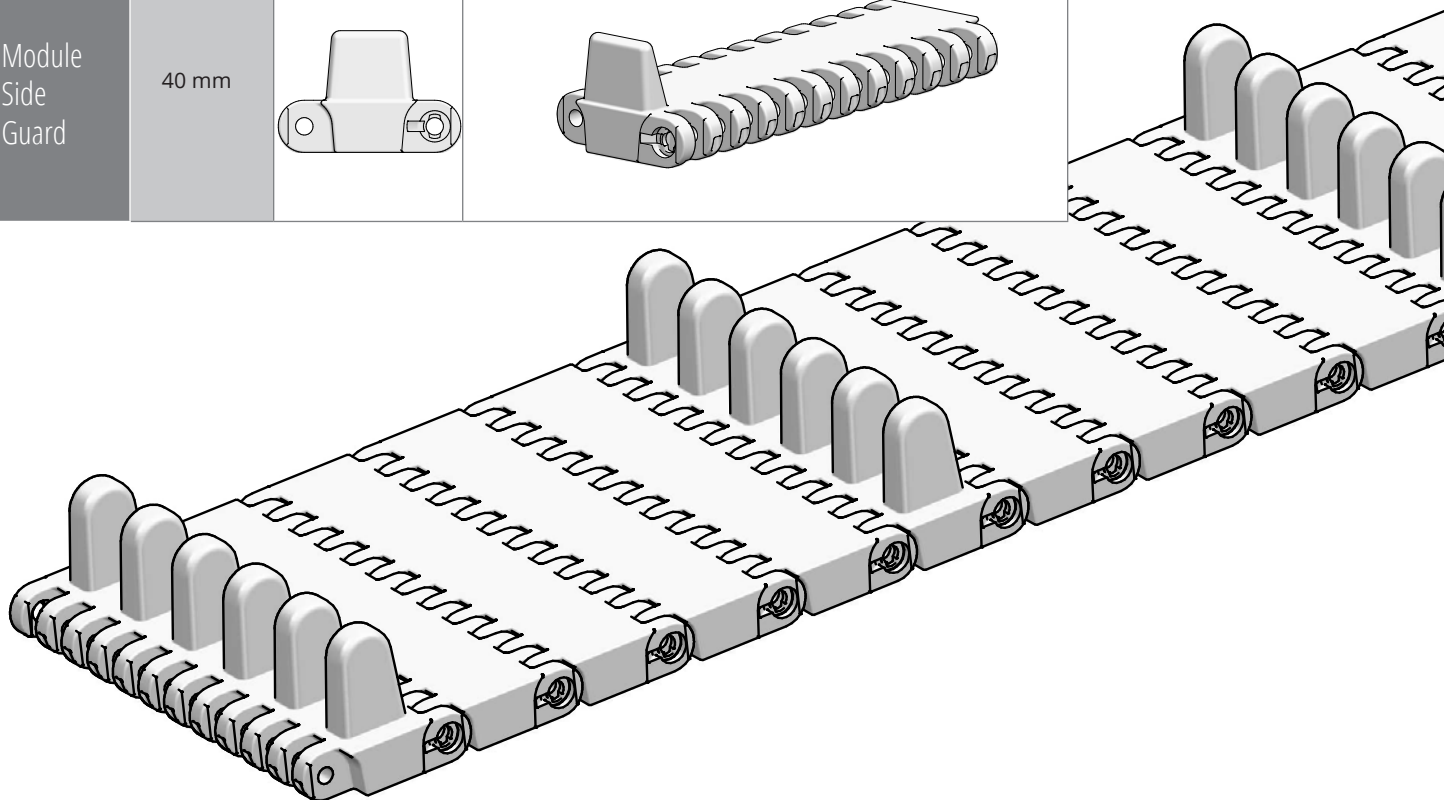
ⓘ The Flights are as a standard 200 mm long – and can be costumed to fit

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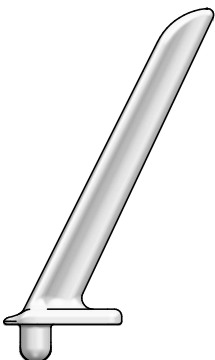
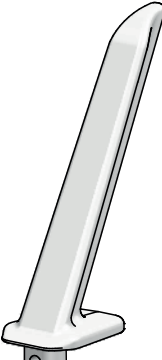
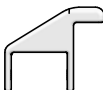
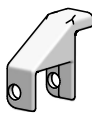
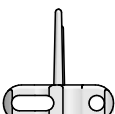
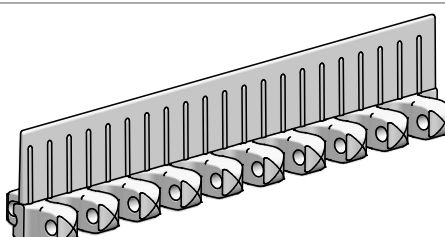
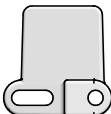
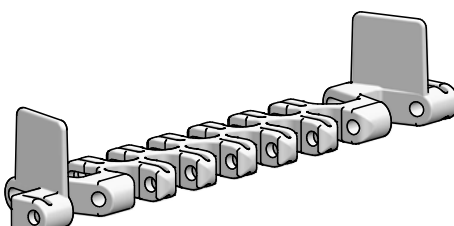
Accessories for belt S.75-9XX

Type	Standard height	Drawing	3D Drawing
Comb Flights	25 mm 50 mm 60 mm		
Module Side Guard	40 mm		

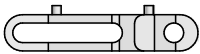
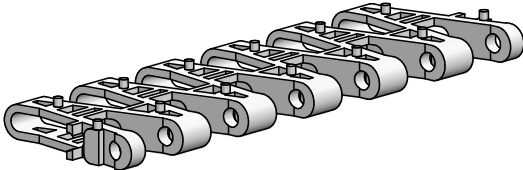
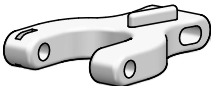
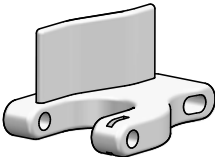
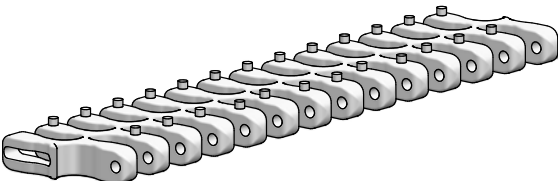
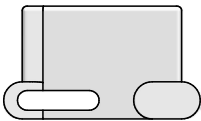
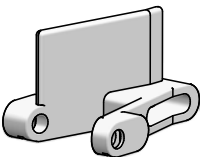


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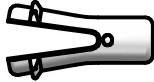
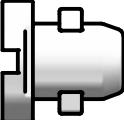
Accessories for Radius belt **S.25**

Type	Standard height	Drawing	3D Drawing
Linie separator	25 mm		
Salmon Flights	100 mm		
Hooks			Hooks are available as left and right 
S.100 Flights	25 mm 50 mm 75 mm		
S.100R Steel reinforcement			
S.100R Side Guard	25 mm		

Accessories for Radius belt **S.50**

Type	Standard height	Drawing	3D Drawing
Studs	3 mm		
J.450 Side Guard	5 mm		
J.450 Side Guard	25 mm		
S.201 Side Guard	3 mm		
S.250 Side Guard	25 mm		

Rod retention system and Clips overview - Straight belt

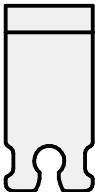
Lock Name	Clips Drawing	Length mm	Dia. mm
12400LNY4		26	4
25100LNY4		19	5
25800LNY4		23	5
50100LNY4		21	6
50401LNY4		20	6
50808LNY4		26	6
50900LNY4		25	8
50988LNY4		80	8
50220TLN49		14	6
50900TLNY9		14	8
75900TLNY9		16	10
75900TL100NY9		96	10

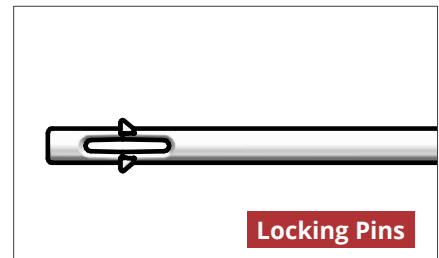
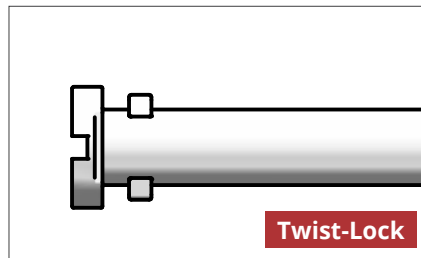
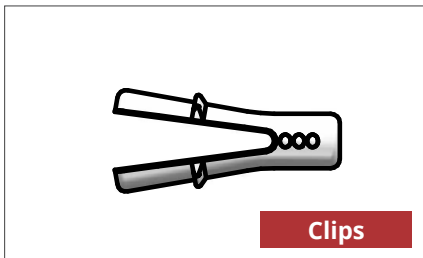
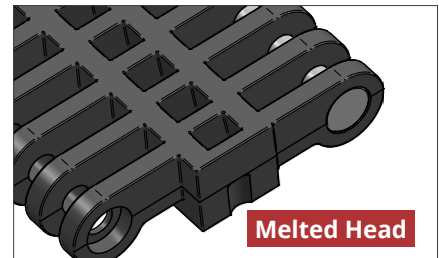
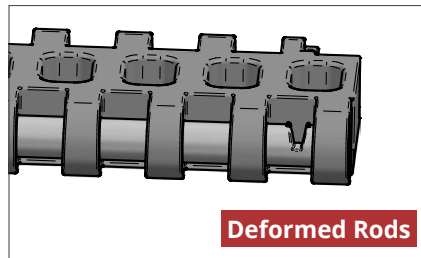
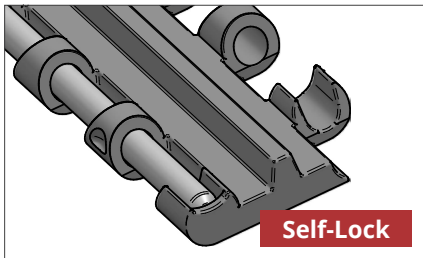
UNDERLINE =
BELT WILL AS STANDARD BE CLOSED WITH CLIPS

Compatible with Series	Rod Length for clips	Rod Length Self-Lock	Alternative Solution
S.12 -401/406/408/438/448	- 58	- 6	Self-Lock/Locking Pins
S.25 - <u>100</u> /400/400F/402/406/408/411/412/413/418/ <u>420/600/700/</u>	- 44	- 7	Locking Pins
S.25 -800/801/806/830/836	- 52	- 7	Self-Lock/Locking Pins
S.50 -100/300/301/600/602/606/608/610/630	- 48		Locking Pins
S.50 - <u>401</u>	- 50		Locking Pins
S.50 -801/805/806/808/830/831/838	- 58	- 10	Self-Lock/Locking Pins
S.50 -906/908/918/930/938	- 56		Twist-Lock
S.50 - <u>988</u> (80 mm)			
S.50 - <u>220</u> (Twist Lock)	-40		
S.50 - <u>906/908/918/928/930/938</u> (Twist Lock)	-40		
S.75 - <u>906/908/938</u> (Twist Lock)	-45		
S.75 - <u>908</u> (100 mm) (Twist Lock)			

Rod retention system and Clips overview - Radius belt

UNDERLINE =
BELT WILL AS STANDARD BE CLOSED WITH LOCK

Lock Name	Radius belt	Compatible with Series	Lock Drawing	Length mm	Width mm	Lock Rod length
2L000M0	S.25 Radius belt	100R/100R HOOK	 Big Clips	12	12	- 14
		S.100C				- 12
2L001M0		S.101	 Small Clips	12	7	- 13
		S.101 TAB				- 160
5L001M3	S.50 Radius belt	S.201		14	9	- 13
5K000M0		S.250/175		11	25	-6
5S000M0		S.251/350/450		8	10	-4



Locking system overview - S.06 and S.12

Series	Self-Lock	De- formed Rods	Melted Head	Clips	Twist- Locks	Locking Pins	Min. Width (mm)	Width incre- ments	Notes
S.06 Series									
401	No	No	No	No	No	No	120	40	Pinless
S.12 Series									
401	Standard/ from 120 mm	No	No	No	No	No	120	20	Only widths dividable by 20 mm
406	Standard/ from 300 mm	No	Yes	Yes	No	Yes	40	20	Non-standard widths dividable by 10 mm
408	Standard/ from 300 mm	No	Yes	Yes	No	Yes	40	20	Non-standard widths dividable by 10 mm
408 F	Standard/from 300 mm	No	Yes	Yes	No	Yes	40	20	Non-standard widths dividable by 10 mm
438	Standard/from 300 mm	No	Yes	Yes	No	Yes	40	20	Non-standard widths dividable by 10 mm
448	Standard/from 300 mm	No	Yes	Yes	No	Yes	40	20	Non-standard widths dividable by 10 mm

Locking system overview - S.25 and S.50

Series	Self-Lock	De- formed Rods	Melted Head	Clips	Twist- Locks	Locking Pins	Min. Width (mm)	Width incre- ments	Notes
S. 25 Series									
100	No	Yes	Yes	Standard	No	Yes	48	6	Only widths dividable by 6 mm
400	Standard/ from 300 mm	Yes	No	Yes	No	Yes	50	25	Non-standard width to have deformed rods or Locking Pins
400 F/2	No	Standard	No	Yes	No	Yes	50	25	
401	No	No	Yes	Yes	No	Yes	50	10	Non-standard width to be Closed with clips
402	No	Standard	No	Yes	No	Yes	50	25	
406	Standard/ from 300 mm	No	No	Yes	No	Yes	50	10	Non-standard width to be Closed with clips or Locking Pins
408	Standard/ from 250 mm	No	No	Yes	No	Yes	50	10	Non-standard width to be Closed with clips or Locking Pins
411	No	Standard	No	Yes	No	Yes	50	25	Non-standard width to be Closed with clips or Locking Pins
412	No	No	Standard	Yes	No	Yes	50	10	
413	No	No	Standard	Yes	No	Yes	50	10	
418	Yes	No	Yes	Yes	No	Yes	50	10	Non-standard width to be Closed with clips or Locking Pins
420	No	No	Yes	Standard	No	Yes	50	6	
600	No	Yes	Yes	Standard	No	No	48	6	Only widths dividable by 6 mm
700	No	Yes	Yes	Standard	No	Yes	48	6	Only widths dividable by 6 mm
702	No	Yes	Yes	Standard	No	Yes	48	20	Only widths dividable by 6 mm
800	Standard/ from 300 mm	Yes	Yes	Yes	No	Yes	50	20	Non-standard width to be Closed with clips or Locking Pins
800 F/2	No	Yes	Yes	Standard	No	Yes	50	20	
801	Standard/ from 300 mm	Yes	Yes	Yes	No	Yes	50	20	Non-standard width to be Closed with clips or Locking Pins
806	Standard/ from 300 mm	Yes	Yes	Yes	No	Yes	50	20	Non-standard width to be Closed with clips or Locking Pins
830	Standard/ from 300 mm	Yes	Yes	Yes	No	Yes	50	20	Non-standard width to be Closed with clips or Locking Pins
836	Standard/ from 300 mm	Yes	Yes	Yes	No	Yes	50	20	Non-standard width to be Closed with clips

Series	Self-Lock	De- formed Rods	Melted Head	Clips	Twist- Locks	Locking Pins	Min. Width (mm)	Width incre- ments	Notes
S.50 Series									
100	No	No	Standard	Yes	No	Yes	50	10	
220	No	No	No	No	Standard	No	50	10	Only widths dividable by 10 mm
300	No	No	Standard	Yes	No	Yes	50	10	
301	No	No	Standard	Yes	No	Yes	50	10	
401	No	Yes	Yes	Standard	No	Yes	50	10	
600	No	No	Standard	Yes	No	Yes	50	10	
602	No	No	Standard	Yes	No	Yes	50	10	
606	No	No	Standard	Yes	No	Yes	50	10	
608	No	No	Standard	Yes	No	Yes	50	10	
608 F/2	No	No	Standard	Yes	No	Yes	50	10	
610	No	Yes	Standard	Yes	No	Yes	50	10	
630	No	Yes	Standard	Yes	No	Yes	50	10	
701	Standard/ from 300 mm	Yes	No	No	No	Yes	50	10	
801	Standard/ from 220 mm	Yes	Yes	Yes	No	Yes	60	20	Non-standard width to be Closed with clips or Locking Pins
805	Standard/ from 220 mm	Yes	Yes	Yes	No	Yes	60	20	Non-standard width to be Closed with clips or Locking Pins
806	Standard/ from 220 mm	Yes	Yes	Yes	No	Yes	60	20	Non-standard width to be Closed with clips or Locking Pins
808	Standard/ from 220 mm	Yes	Yes	Yes	No	Yes	60	20	Non-standard width to be Closed with clips or Locking Pins
808 F/2	Standard/ from 300 mm	Yes	Yes	Standard	No	Yes	60	20	
808 FT	Standard/ from 300 mm	No	No	Yes	No	Yes	60	20	Non-standard width to be Closed with clips or Locking Pins
830	Standard/from 300 mm	Yes	Yes	Yes	No	Yes	60	20	Non-standard width to be Closed with clips or Locking Pins
831	Standard/ from 300 mm	Yes	Yes	Standard	No	Yes	60	20	
838	Standard/ from 300 mm	Yes	Yes	Yes	No	Yes	60	20	Non-standard width to be Closed with clips or Locking Pins
906	No	No	No	No	Standard	No	60	20	Non-standard width to be Closed with clips
908	No	No	No	No	Standard	No	60	20	Non-standard width to be Closed with clips
918	No	No	No	No	Standard	No	60	20	Non-standard width to be Closed with clips
928	No	No	No	No	Standard	No	60	20	Non-standard width to be Closed with clips
930	No	No	No	No	Standard	No	60	20	Non-standard width to be Closed with clips
938	No	No	No	No	Standard	No	60	20	Non-standard width to be Closed with clips

Locking system overview - S.75 and Radius Belt

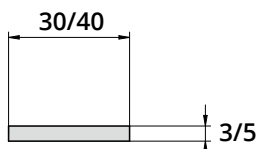
Series	Self-Lock	De-formed Rods	Melted Head	Clips	Twist-Locks	Locking Pins	Min. Width (mm)	Width increments	Notes
S.75 Series									
906	No	No	No	No	Standard	No	100	25	Only widths dividable by 25 mm
908	No	No	No	No	Standard	No	100	25	Only widths dividable by 25 mm
938	No	No	No	No	Standard	No	100	25	Only widths dividable by 25 mm
908	No	No	No	No	No	Standard	100	100 mm only	(100mm)
Radius Belts									
S.100R	No	No	No	Standard	No	No	127	20,5	Non-standard widths
S.100C	No	No	No	Standard	No	No	127	20,5	Non-standard widths
S.100 Hook	No	No	No	Standard	No	No	127	20,5	Non-standard widths
S.101	No	No	No	Standard	No	Yes	107	20,5	Non-standard widths
J.101	No	No	No	Standard	No	Yes	107	20,5	Non-standard widths
S.101 Track	No	No	No	Standard	No	Yes	107	20,5	Non-standard widths
S.201	No	No	No	Standard	No	Yes	107	20,5	Non-standard widths
S.201 Hook	No	No	No	Standard	No	Yes	107	20,5	Non-standard widths
S.250	No	No	No	Standard	No	No	119	33	
J.450	No	No	No	Standard	No	No	95	33	

Wearstrips

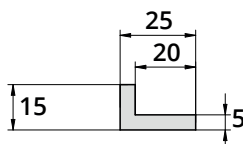


WEARSTRIPS

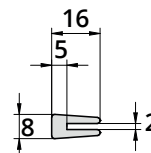
Flad Profil



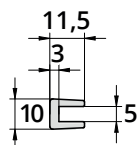
L-Profil



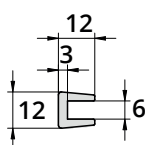
U-Profil 2 mm



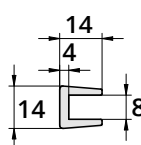
U-Profil 5 mm



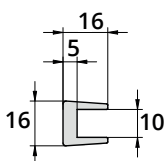
U-Profil 6 mm



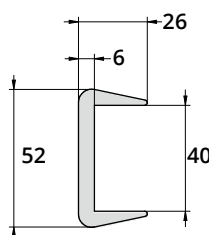
U-Profil 8 mm



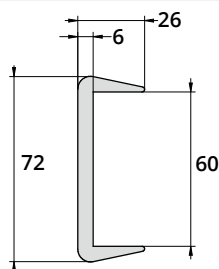
U-Profil 10 mm



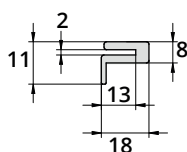
U-Profil 40 mm



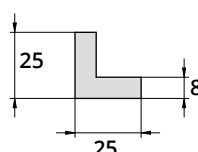
U-Profil 60 mm



V-profil 13 mm



V-profil 25mm



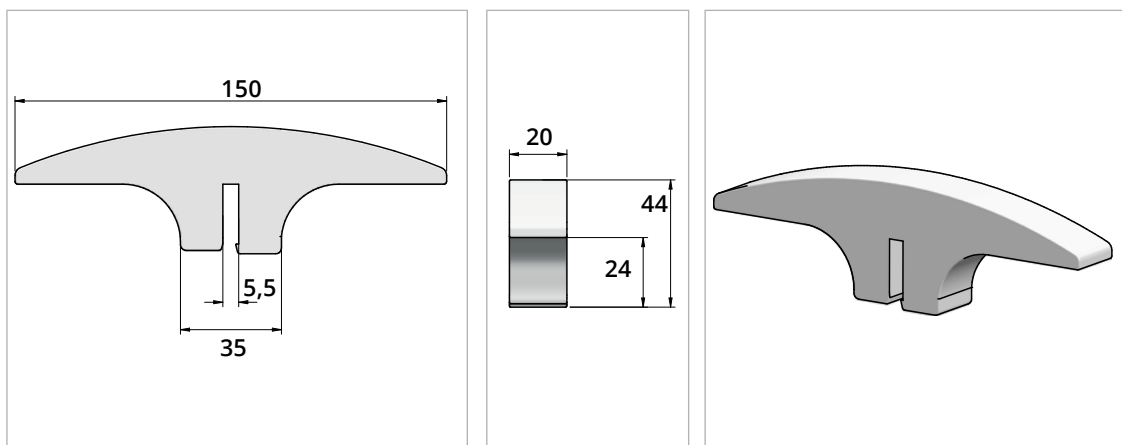
Material
PEHD 500

Belt Supports

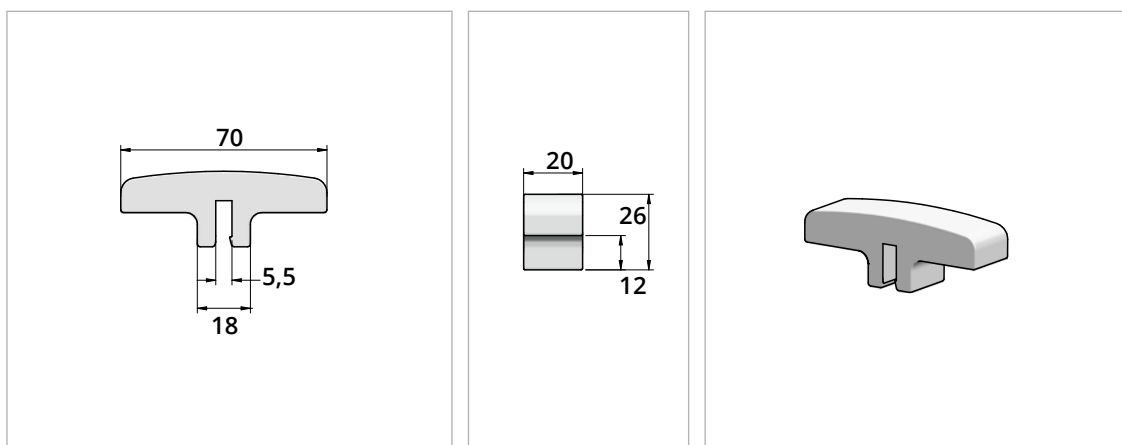


BELT SUPPORTS

Belt Support



Belt Side Guide



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